

**MATERIAL SAFETY DATA SHEET****QUICK IDENTIFIER (In Plant Common Name)****R25B Tape****R25B****Manufacturer's****Name** RAVEN INDUSTRIES INC.**Address**  
P.O. Box 5107  
Sioux Falls, SD 57117**Emergency**

800-635-3456

**Telephone Numbers**

605-335-0174

**Other****Information** 1813 "E" Avenue  
Sioux Falls, SD 57104**Signature of Person****Responsible for Preparation****Date****Prepared****February 25, 2008****Section 1 - IDENTITY****Common Name: (Used on Label)**

R25B Tape

**CAS**

N/A

**(Trade Name Synonyms)**

R25B

**Number(s)****Chemical Name** N/A**Chemical Family**Polyolefin  
Synthetic Elastomer**Formula** NA**Section 2 - HAZARDOUS INGREDIENTS****Principal Hazardous Component(s) - Chemical and Common Name****%****Threshold Limit Value (units)**

None

**Section 3 - PHYSICAL & CHEMICAL CHARACTERISTICS (Fire & Explosion Data)****Boiling Point** Not Applicable (N/A) **Specific Gravity** 1.04 **Vapor Pressure, mmHg** N/A**Percent Volatile by Volume (%)** N/A **Vapor Density** N/A **Evaporation Rate** N/A**Solubility in Water** Insoluble in Water **Reactivity in Water** N/A**Appearance and Odor** Black, odorless tape, plastic release liner**Flash Point** 450°F **Flammability Limits in Air, by Volume (%)** **Lower** N/A **Upper** N/A **Auto Ignition Temperature** N/A**Extinguisher****Media** Use water spray, dry chemical or carbon dioxide**Special Fire****Fighting Proced.** Use water spray to cool fire exposed surfaces and to protect personnel.**Unusual Fire and****Explosion Hazards** Toxic gases will form upon combustion.**Section 4 - PHYSICAL HAZARDS****Stability**

Unstable	
Stable	X

**Conditions to Avoid** Overheating**Incompatibility (Materials to Avoid)** Avoid contact with strong oxidizing agents.**Hazardous Decomposition Products** Flammable hydrocarbons**Hazardous Polymerization**

May Occur	
Will not Occur	X

**Conditions to Avoid** N/A

**Section 5 - HEALTH HAZARDS**

<b>Threshold Limit Value</b>	Ingestion: Acute oral LD50 is greater than 10 g/kg					
<b>Signs and Symptoms of Exposure</b>						
<b>1. Acute Overexposure</b>	N/A		<b>2. Chronic Overexposure</b>	Not Determined		
<b>Medical Conditions Generally Aggravated by Exposure</b>	None					
<b>Chemical Listed as Carcinogen or Potential Carcinogen</b>	<b>National Toxicology Program</b>	Not Listed	<b>L.A.R.C. Monographs</b>	Not Listed	<b>OSHA</b>	Not Listed
<b>OSHA Permissible Exposure Limit</b>	None	<b>ACGIH Threshold Limit Value</b>	None	<b>Other Expos. Limit Used</b>	None	
<b>Emergency and First Aid Procedures</b>	N/A					
<b>1. Inhalation</b>	N/A					
<b>2. Eyes</b>	N/A					
<b>3. Skin</b>	Remove with waterless hand cleaner. Wash with soap and water.					
<b>4. Ingestion</b>	Contact a physician					

**Section 6 - SPECIAL PROTECTION INFORMATION**

<b>Respiratory Protection (Specify Type)</b>						
N/A						
<b>Ventilation</b>	<b>Local Exhaust</b>	<b>Mechanical (General)</b>		<b>Special</b>	<b>Other</b>	
N/A	N/A	N/A		N/A	N/A	
<b>Protective Gloves</b>	None		<b>Eye Protection</b>	None		
<b>Other Protective Clothing or Equipment</b>	N/A					

**Section 7 - SPECIAL PRECAUTIONS AND SPILL / LEAK PROCEDURES**

<b>Precautions to be Taken in Handling and Storage</b>	Do not store near flame, heat or strong oxidizing agents.					
<b>Other Precautions</b>	None					
<b>Steps to be Taken in Case Material is Released or Spilled</b>						
Sweep up						
<b>Waste Disposal Methods</b>						
Observe all federal, state and local laws concerning health and environment.						

**IMPORTANT - Do not leave blank spaces. If information is unavailable, unknown or does not apply, so indicate**